

Speed & Feed Guide

Series 1020

AFT | 3 FL | Radius | Finisher | Alumigator

Material	Axial ↓	Radial →	3/16		1/4		5/16		3/8		1/2		5/8		3/4		
			RPM	IPM	RPM	IPM	RPM	IPM	RPM	IPM	RPM	IPM	RPM	IPM	RPM	IPM	
N	Aluminum, Brass, Copper 6061, 7050, 7075	2 X D	.05 X D	12000	101	12000	135	12000	168	12000	203	12000	270	12000	338	12000	405
		.05 X D	0.65 X D	12000	111	12000	149	12000	185	12000	223	12000	297	12000	372	12000	446
	High Silicon Aluminum 4% - 13% A242, A319, A356, A390	2 X D	.05 X D	12000	91	12000	122	12000	151	12000	183	12000	243	12000	304	12000	365
		.05 X D	0.65 X D	12000	100	12000	134	12000	166	12000	201	12000	267	12000	335	12000	401